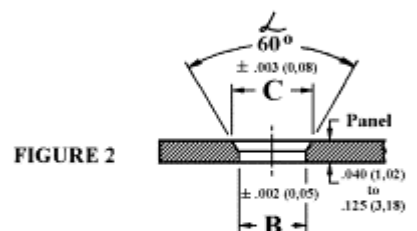
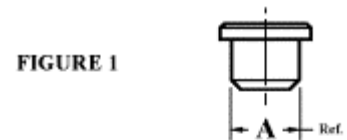


INSULATED TERMINALS - press mount

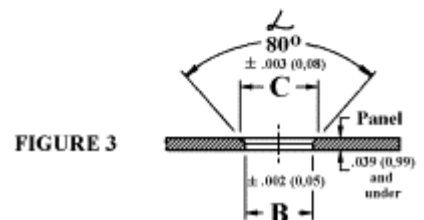
Mounting Instructions, Drill and Countersink Data

DRILL AND COUNTERSINK DATA

∠	DRILLS PANEL THICKNESS TO: (MAX)	FIGURE 1 A Shank Dia.	FIGURES 2 & 3	
			B Drill Hole Dia.	C C'Sink Dia.
60° 80°	.164 (4,17)	.093 (2,36)	.083 (2,11)	.113 (2,87)
60° 80°	.164 (4,17)	.125 (3,18)	.113 (2,87)	.138 (3,51)
60° 80°	.250 (6,35)	.148 (3,76)	.135 (3,45)	.163 (4,14)
60° 80°	.250 (6,35)	.165 (4,19)	.152 (3,86)	.178 (4,52)
60° 80°	.250 (6,35)	.170 (4,34)	.157 (4,01)	.178 (4,52)
60° 80°	.250 (6,35)	.185 (4,70)	.172 (4,37)	.198 (5,03)
60° 80°	.250 (6,35)	.214 (5,46) .216 (5,49)	.203 (5,16)	.238 (6,05)



*Consult factory for greater panel thickness recommendations



MOUNTING PROCEDURE (unless otherwise noted)

Step 1. Drill through-hole and countersink panel according to panel thickness, Figure 2 & 3, see table above.

Step 2. Using an arbor type tool in a suitable press.

Step 3. Press part into centre of panel mounting hole until shoulder of Teflon insulator is fully seated against panel, Figure 4. Raise tool and the job is complete.

